

# **Product Specification And Data**

### PP COMPRESSION FITTINGS

Reference Standard BS 5114, AS 4020

**Pipe Suitability** 

Polyethylene Pipe PE 80 & PE100

ISO 4427, MS 1058

Working Pressure

PN16 (20mm-63mm) PN12.5 (75mm-110mm)

Material

Body Polypropylene Nut Polypropylene Acetal Clinching Ring

'0' Ring Reinforced Cap

Nitrile Butadiene Rubber Stainless Steel, for female offtake from 50mm O.D.

onward, for smaller sizes available upon request

### IRRI COMPRESSION FITTINGS

Reference Standard

**Pipe Suitability** 

BS 5114, AS 4020 Polyethylene Pipe, PE 80 & PE 100

ISO 4427, MS 1058

**Working Pressure** 

Material

Body Polypropylene Polypropylene Nut

Chinching Ring

'0' Ring Reinforced Cap Acetal Nitrile Butadiene Rubber

PN10

Stainless Steel, for female offtake from 50mm O.D. onward, for smaller sizes available upon request

## PP MECHANICAL CLAMP SADDLE

Reference Standard

JKR 20709-0346-95

Pipe Suitability

Polyethylene Pipe, PE 80 & PE 100

ISO 4427, MS 1058

**Working Pressure** Material

PN12.5

Reinforced Polypropylene Body

Stainless Steel Reinforced Ring

Gasket / 'O' Ring Nitrile Butadiene Rubber **Bolt & Nut** Mild Steel, Zinc Plated

(Stainless Steel available upon

request)

### PP TAPPING FERRULE

Reference Standard Pipe Suitability

JKR 20200-0055-99

Polyethylene Pipe, PE 80 - SDR 11

ISO 4427, MS 1058

Unplasticised Polyvinyl Chloride pipe

BS 3505 or MS 628

**Working Pressure** 

Material

Body Polypropylene Cap Polypropylene

'0' Ring Nitrile Butadiene Rubber Cutter Carbon Steel, Zinc Plated

PN12.5

### PE SOCKET FUSION FITTINGS

Reference Standard DIN 16963

PN12.5

Pipe Suitability

Polyethylene Pipe, PE 80 & PE100

ISO 4427, MS 1058

**Working Pressure** Material

Body Polyethylene - PE 80

Threaded Part

# PE FABRICATED ELBOW, TEE & CROSS

Reference Standard DIN 16963

Pipe Suitability

Polyethylene Pipe, PE 80 / PE100

ISO 4427, MS 1058

### • PE STUB END, REDUCER, SPIGOT END CAP

Reference Standard DIN 16963

**Pipe Suitability** Polyethylene Pipe, PE 80 & PE 100

> SDR 21, 17, 13.6 & 11 ISO 4427, MS 1058

**Working Pressure** Material

PN 6, 8, 10, 12.5 & 16

Polyethylene PE 80 / PE 100

# PP THREADED FITTINGS

Reference Standard BS 21, ISO 7

Material Polypropylene



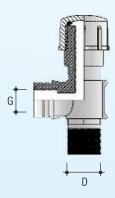
# Under Pressure PP Tapping Ferrule with Cutter - Threaded Outlet Patent No. MY-128043-A

Product Code	·	BSP x BSP	Approx. wt. gm / pc	Standard F bag(pcs) b	ox(pcs)	
TFT116MF		" x 3/4"	231	100	80	
TFT113MF	1 1/4	" x 1"	238	100	80	
TFT112MF	1"	x 3/4"	250	100	80	
TFT111MF	1"	x 1"	256	100	80	



Note: Cutter are available in following material:-

- Carbon Steel
- Plastic Threaded with Stainless Steel



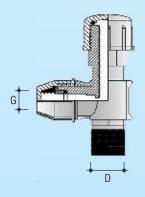
Under Pressure PP Tapping Ferrule with Cutter- Compression Joint Outlet Palent No. MY-1230-63.

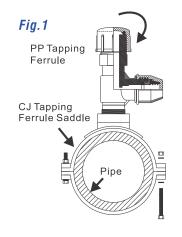
Product Code	D x G / BSP x BSP	Approx. wt. gm/pc	Standard Pack bag(pcs) box(p	cs)
TFC117MF	1 1/4" x 20mm	251	100 80	
TFC116MF	1 1/4" x 25mm	263	100 80	
TFC113MF	1 1/4" x 32mm	289	100 80	
TFC115MF	1" x 20mm	260	100 80	
TFC112MF	1" x 25mm	280	100 80	
TFC111MF	1" x 32mm	290	100 80	

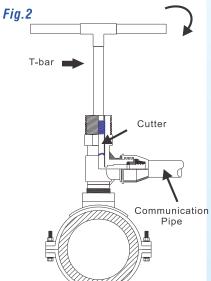


Note: Cutter are available in following material:-

- Carbon Steel
- Plastic Threaded with Stainless Steel







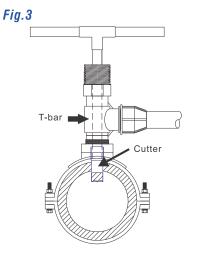
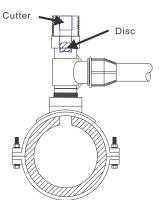


Fig.4



# CJ Tapping Ferrule for PE Pipes & uPVC Pipes

Item	Name Of Part	Material	
1	Tapping Ferrule Cap	Polypropylene	
2	Rubber 'O' Ring	Nitrile Butadiene Rubber	
3	Cutter	Carbon Steel / Plastic Threaded with Stainless Steel	1)
4	Tapping Ferrule Body	Polypropylene	3)
5	Reinforce Ring	Stainless Steel 304	
6	Tapping Ferrule Saddle	Polypropylene	
7	Gasket	Nitrile Butadiene Rubber	4)
8	Hexagon Nut	Mild Steel - Zinc Plated (Stainless Steel 304 available upon request)	- 5)
9	Hexagon Bolt	Mild Steel - Zinc Plated (Stainless Steel 304 available upon request)	5 6
			7
			9

# PP Tapping Ferrule For Thermoplastic Pipe - Installation Guide

- 1. Fix the PP Tapping Ferrule onto the PP Clamp Saddle outlet by turning the PP Tapping Ferrule in clockwise direction. (Figure 1)
- 2. Make sure that the rubber gasket sits properly in the groove of the saddle.
- 3. Clamp the PP Saddle onto the main pipe by fastening the bolts and nuts. (Figure 1)
- 4. Connect the communication pipe to the PP Tapping Ferrule outlet.
- 5. To perform tapping, remove the cap, insert the T-bar onto the recess of the cutter. ( Figure 2 )
- 6. Turn the T-bar in clockwise direction until the cutter cut through the pipe wall. (Figure 3)
- 7. Retain the disc cut from the pipe, act as stopper.
- 8. Reverse the cutter until it flushes with the top of the stack. At this stage, the PP Tapping Ferrule is in open position. (Figure 4)
- 9. Remove the T-bar, tighten on the cap.