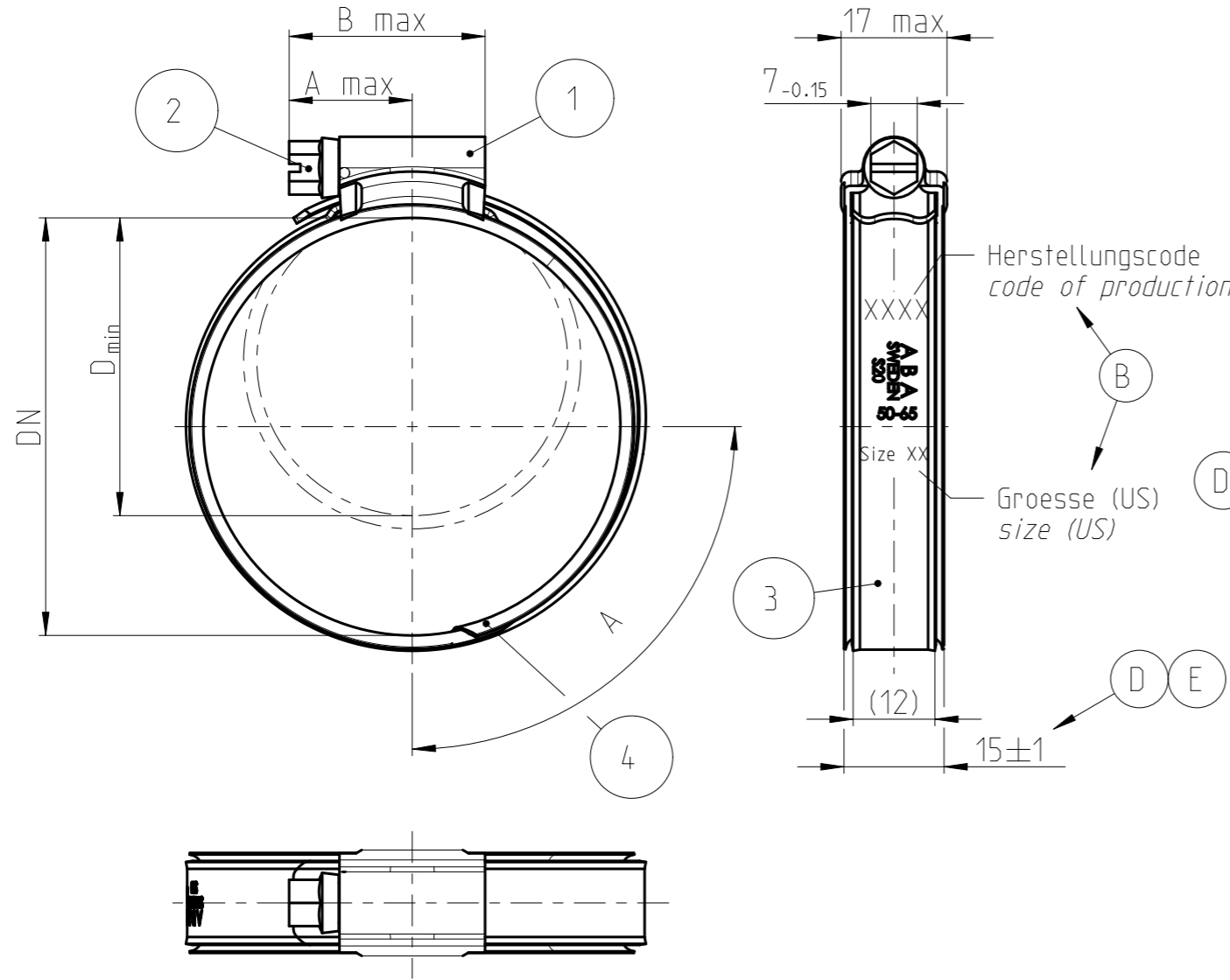


QUOTATION DRAWING

A = Ueberlappung des Schlauchschoners in diesem Bereich zulaessig
 A = position of inner lip clip of inset within this sector



Teil-Nr. ITEM-NO.	Stueck QTY.	Benennung PART - NAME	Index Teil/PART	Werkstoff MATERIAL	Oberflaeche SURFACE
1	1	ABA SAFE Gehaeuse 12 ABA SAFE housing 12	-	1.0308	siehe Text see notes
2	1	ABA SAFE Schraube 12 ABA SAFE screw 12	-	1.1132/1.5525	
3	1	ABA SAFE Band 12 ABA SAFE band 12	-	1.0933 + AZ 150	
4	1	ABA SAFE Schlauchschoener 12 ABA SAFE hose protection 12	-	1.4310	

Oberflaeche: Part 1 (Gehaeuse) blau gestrichen 8-14 µm
 Part 2 (Schraube) verzinkt min 8 µm, passiviert und versiegelt
 Part 3 (Band) AZ 150g/m²
 Part 4 (Innenring) blank

Surface: part 1 (housing) paint blue 8-14 µm
 part 2 (screw) zinc plated min 8 µm, passivated and sealed
 part 3 (band) AZ 150g/m²
 part 4 (safe ring) blank

Empfohlenes Anzugsdrehmoment
 recommended tightening torque

5 +1 Nm
 5 +1 Nm

Empfohlene Einschraubgeschwindigkeit
 recommended tightening speed

max. 350 1/min
 max. 350 1/min

Pos.	A max	B max	D-D	Anliefer SHIPPING -Ø+2	Benennung PART-NAME	Teilenummer PART-NUMBER
1	20.0	31.0	32-44	43	ABA ORIGINAL SAFE 32-44/12 C7 W1	0813 0008 038
2	20.0	31.0	38-50	49	ABA ORIGINAL SAFE 38-50/12 C7 W1	0813 0008 044
3	20.0	31.0	44-56	55	ABA ORIGINAL SAFE 44-56/12 C7 W1	0813 0008 050
4	21.0	34.0	50-65	64	ABA ORIGINAL SAFE 50-65/12 C7 W1	0813 0008 058
5	21.0	34.0	58-75	74	ABA ORIGINAL SAFE 58-75/12 C7 W1	0813 0008 067
6	21.0	34.0	68-85	84	ABA ORIGINAL SAFE 68-85/12 C7 W1	0813 0008 077
7	21.0	34.0	77-95	94	ABA ORIGINAL SAFE 77-95/12 C7 W1	0813 0008 086
8	21.0	34.0	87-112	111	ABA ORIGINAL SAFE 87-112/12 C7 W1	0813 0008 100
9	21.0	34.0	104-138	137	ABA ORIGINAL SAFE 104-138/12 C7 W1	0813 0008 121

F

Material:	DC 03 C390
Material-No.:	-
Surface:	s. Stueckliste, SEE PART LIST
GENERAL TOLERANCE:	-
FORM AND POS. TOL.:	-
DEVIATION FOR ANGLE:	-

INDEX Teil PART	Zeichn DWG	Anz. QTY.	Aenderung DESCRIPTION	Aend.Nr. CHANGE-NO.	Datum DATE	Bearb. DRAWN	Gepr. CHECKED
-	F	1	Size added		2020-09-22	Patil	Suneson
-	E	1	Tolerance 15±1 was 15+0.5	01-612833	2015-09-21	Mandela	Hagmo
-	D	2	Updated the width of clamp with ring from 14.5 +0,5/-0 to 15 +0,5/-0, Updated the surface treatment note of the screw	01-612709	2015-07-01	Pawar	Hagmo
-	C	1	Material for Housing, Screw and Band changed	01-611144	2013-06-24	Gambhir	Hagmo
-	B	1	Beschriftung hinzu	01-607223	08-11-13	Haseney	Mann

1st ANGLE PROJECTION	ACCORDING TO:	PART NAME:	
	SCALE: 1:1	ABA ORIGINAL SAFE	
	DATE: 2007-07-10	TYPE S20 / C7 W1	
	DRAWN: 2007-07-10		
	CHECKED: 2007-07-10		
PROJECT-NO.: 9990001427	NORMA Germany GmbH Postfach 1149 63461 Maintal	CUSTOMER:	CUSTOMER-NO:
CAD-SYSTEM: Creo 3.0 M140	(C) COPYRIGHT NORMA GROUP DIN ISO 16016		
DRAWING-NAME: 08130008000_Q		NORMA-NO.: 0813 0008 000	INDEX PART DWG: F
			TYPE: Q
			FORMAT: A3
			SHEET: 1/1