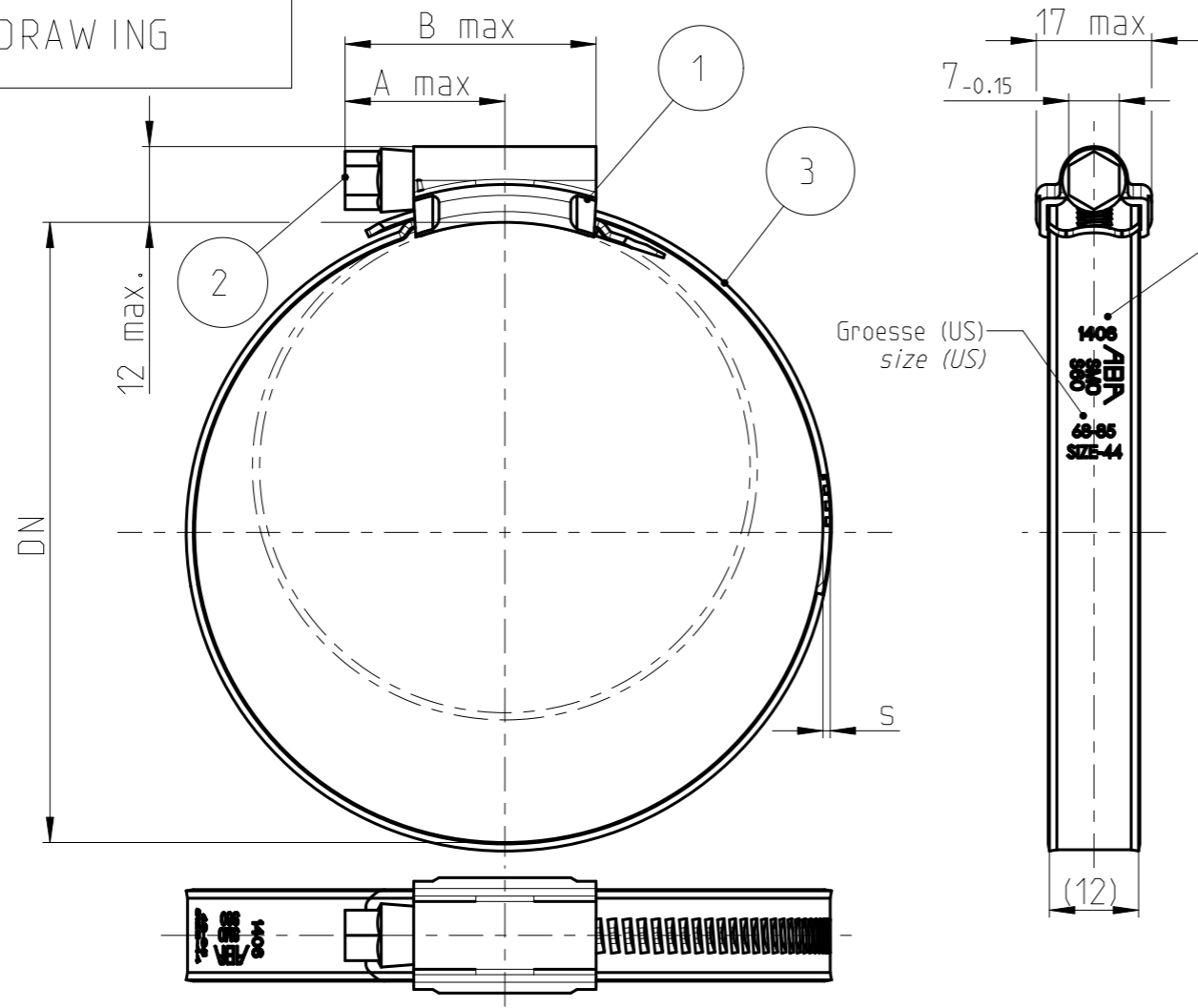


QUOTATION DRAWING



Teil-Nr. ITEM-NO.	Stueck QTY.	Benennung PART - NAME	Werkstoff MATERIAL	Oberflaeche SURFACE
1	1	ABA ORIGINAL Gehaeuse 12 SMO ABA ORIGINAL housing 12 SMO	SS2378/SM0254/1.4547	-
2	1	ABA ORIGINAL Schraube 12 SMO ABA ORIGINAL screw 12 SMO	SS2378/SM0254/1.4547	-
3	1	ABA ORIGINAL Band 12 SMO ABA ORIGINAL band 12 SMO	SS2378/SM0254/1.4547	-

Herstellcode
code of production

Groesse (US)
size (US)

break torque

from 15-24 to 26-38 = min. 6 Nm
from 32-44 to 50-65 = min. 7 Nm
from 58-75 to 277-307 = min. 8 Nm

idle torque max. 1 Nm

recommended tightening torque

up to 26-38 = 4 +1 Nm
from 32-44 = 5 +1 Nm

recommended tightening speed:

max. 350 Rpm

Bruchmoment

von 15-24 bis 26-38 = min. 6 Nm
von 32-44 bis 50-65 = min. 7 Nm
von 58-75 bis 277-307 = min. 8 Nm

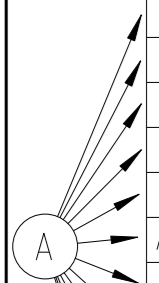
Leerlaufdrehmoment max. 1 Nm

Empfohlenes Andrehmoment

bis 26-38 = 4 +1 Nm
von 32-44 = 5 +1 Nm

Empfohlene Einschraubgeschwindigkeit: max. 350 Rpm

Benennung PART-NAME	Teilenummer PART-NUMBER	Klemmbereich CLAMPING SIZE	A max.	B max.	s	Anliefer- \varnothing +2/-3 SHIPPING- \varnothing +2/-3
ABA ORIGINAL 15-24/12 C7 S60	0813 0043 020	15-24	16.0	23.0	0.8	25
ABA ORIGINAL 19-28/12 C7 S60	0813 0043 024	19-28	17.0	25.0	0.8	29
ABA ORIGINAL 22-32/12 C7 S60	0813 0043 027	22-32	18.0	27.0	0.8	33
ABA ORIGINAL 26-38/12 C7 S60	0813 0043 032	26-38	18.0	27.0	0.8	39
ABA ORIGINAL 32-44/12 C7 S60	0813 0043 038	32-44	20.0	31.0	0.8	45
ABA ORIGINAL 38-50/12 C7 S60	0813 0043 044	38-50	20.0	31.0	0.8	51
ABA ORIGINAL 44-56/12 C7 S60	0813 0043 050	44-56	20.0	31.0	0.8	57
ABA ORIGINAL 50-65/12 C7 S60	0813 0043 058	50-65	23.0	36.0	0.8	66
ABA ORIGINAL 58-75/12 C7 S60	0813 0043 067	58-75	23.0	36.0	0.8	76
ABA ORIGINAL 68-85/12 C7 S60	0813 0043 077	68-85	23.0	36.0	0.8	86
ABA ORIGINAL 77-95/12 C7 S60	0813 0043 086	77-95	23.0	36.0	0.8	96
ABA ORIGINAL 87-112/12 C7 S60	0813 0043 100	87-112	23.0	36.0	0.8	113
ABA ORIGINAL 104-138/12 C7 S60	0813 0043 121	104-138	23.0	36.0	0.8	139
ABA ORIGINAL 130-165/12 C7 S60	0813 0043 148	130-165	23.0	36.0	0.8	166
ABA ORIGINAL 150-180/12 C7 S60	0813 0043 165	150-180	23.0	36.0	0.8	181
ABA ORIGINAL 175-205/12 C7 S60	0813 0043 190	175-205	23.0	36.0	0.8	206
ABA ORIGINAL 200-231/12 C7 S60	0813 0043 216	200-231	23.0	36.0	0.8	232
ABA ORIGINAL 226-256/12 C7 S60	0813 0043 241	226-256	23.0	36.0	0.8	257
ABA ORIGINAL 251-282/12 C7 S60	0813 0043 267	251-282	23.0	36.0	0.8	283
ABA ORIGINAL 277-307/12 C7 S60	0813 0043 292	277-307	23.0	36.0	0.8	308



GENERAL TOLERANCE:	DIN 6930-2-m
FORM AND POS. TOL.:	DIN ISO 2768-K
DEVIATION FOR ANGLE:	-

ZNE: 01-110467

INDEX PART	DWG	QTY	REVISION SUMMARY	CHANGE-NO	DATE	DRAWN	CHECKED
-	-	-	-	-	-	-	-
-	C	1	Material corrected in bom;	-	2020-06-05	A.Tikambare	Kannenberg
-	B	1	Surface detail removed	01-614421	2018-06-28	Panchal	Blomqvist
-	A	1	Value A max. was 21 & Value B max. was 34	01-612405	2015-01-28	Panchal	Hagmo

1st ANGLE PROJECTION	ACCORDING TO: -	PART NAME:	ABA ORIGINAL				
	SCALE: 1:1	DATE: YYYY-MM-DD	TYPE SMS S60/C7 SMO				
	MM	NAME					
		DRAWN	2014-02-13	Mandela			
		CHECKED	2014-03-20	Hagmo			
PROJECT-NO.:	NORMA Germany GmbH	CUSTOMER:	-				
9900010000-013F	Postfach 1149 63461 Maintal	CUSTOMER-NO.:	-				
CAD-SYSTEM:	(C) COPYRIGHT NORMA GROUP	NORMA-NO.:	0813 0043 000	INDEX PART DWG	TYPE	FORMAT	SHEET
Creo 3.0 M140	DIN ISO 16016			-	C	Q	A3
DRAWING-NAME.:	08130043000_Q						1/1