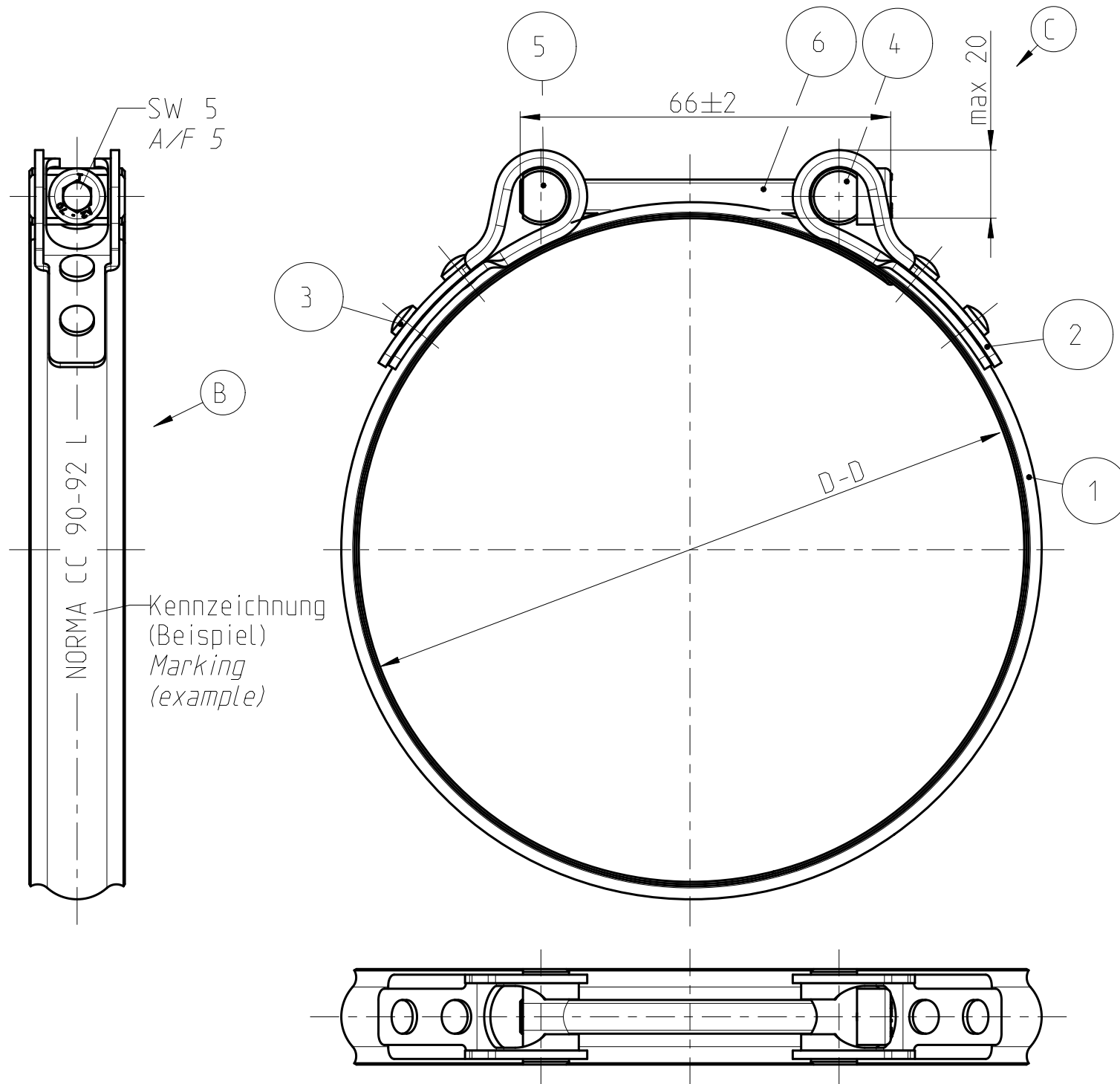


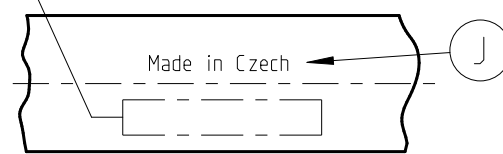
QUOTATION DRAWING



Teil-Nr. ITEM-NO.	Stueck QTY.	Benennung PART - NAME	Werkstoff MATERIAL	Oberflaeche SURFACE
1	1	Band CC D-D/17 Band CC D-D/17	1.4310 + C1125 AISI 301 + C1125	blank uncoated
2	2	CC Spannkopf CC Clamping bracket	1.4016 AISI 430	
3	4	Niet Rivet	1.4567 AISI 304 CU	Zn/Ni
4	1	Fuehrungsbolzen Guide bolt	1.4104 AISI 430 F	
5	1	Gewindebolzen M6 Threaded bolt M6	1.4104 AISI 430 F	
6	1	Zylinderschraube ISO 4762 - M6x60 - A2-70 Cylinder-screw ISO 4762 - M6x60 - A2-70	A2-70	verzinkt tin plated

Drehmoment: max 9.5 Nm, empfohlen 7-7.5 Nm  
 Tightening torque: max 9.5 Nm, recommended 7-7.5 Nm  
 Einschraubgeschwindigkeit: max. 350 1/min  
 Tightening speed: max. 350 1/min  
 Bruchdrehmoment: 14 Nm (min)  
 Destruction Torque: 14 Nm (min)  
 Leerlaufdrehmoment: 0.5 Nm (max)  
 Idle Torque: 0.5 Nm (max)  
 Verliersicherung: 0 bis 3 Nm  
 Captive: 0 to 3 Nm

NORMA Herstellercode auf Bandinnenseite  
 NORMA batch code inside

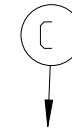


INDEX PART	DWG	QTY	REVISION SUMMARY	CHANGE-NO	DATE	DRAWN	CHECKED
-	J	1	Marking updated (was "Made in Germany")	-	2019-11-19	Polenka	Polasek
-	H	1	notes corrected, drawing updated	01-613499	2016-10-21	Lantsmann	Leusner
-	G	1	Schraube war TORX (ISO 14579); Zeichnungsaufbau ueberarbeitet	01-610325	2012-08-23	Breideband	Krauss
-	F	1	Oberflaeche Bolzen geaendert (Beschichtung hinzu)	01-609931	2012-05-04	Breideband	Krauss
-	E	-	Bruecke entf.; Bandversteifung fuer Variante 1; Text Erklaerung "D-D" hinzu	01-608737	2010-10-18	Krauss	Rottenbach

1st ANGLE PROJECTION	ACCORDING TO: DIN EN ISO 1101	PART NAME:	NORMACLAMP			
	SCALE: 1:1	DATE: YYYY-MM-DD	Band CC D-D/17 A/F5 W3			
	MM	DRAWN	2008-02-06	NAME	Rottenbach	
		CHECKED	2008-02-06		Krauss	
PROJECT-NO.: 9900016851	NORMA Germany GmbH Postfach 1149 63461 Maintal	CUSTOMER:	-			
CAD-SYSTEM: Creo 3.0 M140	(C) COPYRIGHT NORMA GROUP DIN ISO 16016	NORMA-NO.:	0596 0001 000			
DRAWING-NAME.: 05960001000_Q		INDEX PART DWG	J	TYPE	Q	SHEET A3 1/2

GENERAL TOLERANCE:	DIN 6930-m
FORM AND POS. TOL.:	DIN ISO 2768-K
DEVIATION FOR ANGLE:	-

QUOTATION DRAWING



Pos.	Benennung <i>PART - NAME</i>	Teilenummer <i>PART - NO.</i>	D-D	Anliefer- $\phi+2/-1$ <i>SHIPPING-<math>\phi+2/-1</math></i>
1	Band CC 68-70/17 A/F5 W3	0596 0001 070	68-70	74
2	Band CC 70-72/17 A/F5 W3	0596 0001 072	70-72	76
3	Band CC 72-74/17 A/F5 W3	0596 0001 074	72-74	78
4	Band CC 74-76/17 A/F5 W3	0596 0001 076	74-76	80
5	Band CC 76-78/17 A/F5 W3	0596 0001 078	76-78	82
6	Band CC 78-80/17 A/F5 W3	0596 0001 080	78-80	84
7	Band CC 80-82/17 A/F5 W3	0596 0001 082	80-82	86
8	Band CC 82-84/17 A/F5 W3	0596 0001 084	82-84	88
9	Band CC 84-86/17 A/F5 W3	0596 0001 086	84-86	90
10	Band CC 86-88/17 A/F5 W3	0596 0001 088	86-88	92
11	Band CC 88-90/17 A/F5 W3	0596 0001 090	88-90	94
12	Band CC 90-92/17 A/F5 W3	0596 0001 092	90-92	96
13	Band CC 92-94/17 A/F5 W3	0596 0001 094	92-94	98
14	Band CC 94-96/17 A/F5 W3	0596 0001 096	94-96	100
15	Band CC 96-98/17 A/F5 W3	0596 0001 098	96-98	102
16	Band CC 98-100/17 A/F5 W3	0596 0001 100	98-100	104
17	Band CC 100-102/17 A/F5 W3	0596 0001 102	100-102	106
18	Band CC 102-104/17 A/F5 W3	0596 0001 104	102-104	108
19	Band CC 104-106/17 A/F5 W3	0596 0001 106	104-106	110
20	Band CC 106-108/17 A/F5 W3	0596 0001 108	106-108	112
21	Band CC 108-110/17 A/F5 W3	0596 0001 110	108-110	114
22	Band CC 110-112/17 A/F5 W3	0596 0001 112	110-112	116
23	Band CC 112-114/17 A/F5 W3	0596 0001 114	112-114	118
24	Band CC 114-116/17 A/F5 W3	0596 0001 116	114-116	120
25	Band CC 116-118/17 A/F5 W3	0596 0001 118	116-118	122
26	Band CC 118-120/17 A/F5 W3	0596 0001 120	118-120	124
27	Band CC 120-122/17 A/F5 W3	0596 0001 122	120-122	126
28	Band CC 122-124/17 A/F5 W3	0596 0001 124	122-124	128
29	Band CC 124-126/17 A/F5 W3	0596 0001 126	124-126	130

**VORAB-KOPIE  
PRERELEASE**  
Noch nicht freigegeben / NOT RELEASED

D-D = Spannungsbereich Einbauzustand, vorzugsweise ueber den Umfang zu ermitteln, besonders bei Rundheitsabweichung des Systems

*D-D = Clamping range assembled, preferred to be determined by circumference, particular on noncircular systems*

INDEX PART	DWG	QTY	REVISION SUMMARY	CHANGE-NO	DATE	DRAWN	CHECKED
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-	E	-	Bruecke entf.; Bandversteifung fuer Variante 1; Text Erklaerung "D-D" hinzu	01-608737	2010-10-18	Krauss	Rottenbach

1st ANGLE PROJECTION		ACCORDING TO: DIN EN ISO 1101		PART NAME: NORMACLAMP Band CC D-D/17 A/F5 W3			
	SCALE: 1:1	DATE: YYYY-MM-DD	NAME				
	MM	DRAWN 2008-02-06	Rottenbach				
PROJECT-NO.: 9900016851		NORMA Germany GmbH Postfach 1149 63461 Maintal		CUSTOMER: -		CUSTOMER-NO: -	
CAD-SYSTEM: Creo 3.0 M140		(C) COPYRIGHT NORMA GROUP DIN ISO 16016		NORMA-NO.: 0596 0001 000		INDEX PART DWG	TYPE
DRAWING-NAME.: 05960001000_Q						J	Q
						FORMAT	SHEET
						A3	2/2

GENERAL TOLERANCE:	DIN 6930-m
FORM AND POS. TOL.:	DIN ISO 2768-K
DEVIATION FOR ANGLE:	-